

Work Order ID 76429***76429***

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Monday, November 14, 2011 10:58:13 AM

Item ID: D407-802-019

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Baggage Door Opener Installation, Composite

Start Date: 11/14/2011 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 11/17/2011 Req'd Qty: 2.00 ***2***

Customer:

Reference:

Approvals: Process Plan: MF Date: 11-11-14

Tooling:

Date:

Run Start ***NR1***

QC: _____ Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D407-802-1

A

IIN-D407-802-2

A

IIN-D407-802-3

A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D407-802-019 CHG001

*S. M. L. G.**For MLS 11-12-14*
(2)

105

Pick Kit

0.00

105

Packaging

Memo

0.00

Packaging

SP 11-11-15

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Item ID: D407-802-019

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Baggage Door Opener Installation, Composite

Start Date: 11/14/2011 Start Qty: 2.00

2

Cust Item ID:

Required Date: 11/17/2011 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
110	QC4- 100% Inspect kits for completeness	0.00							
110									
QC	Memo	0.00							
Quality Control									
120		0.00							
120	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPPD407-802-019								
	Location: _____								
	PPP rev: <u>A</u>								
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

11-11-17
(2)

Picklist Print

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Work Order ID: 76429

Parent Item: D407-802-019

Parent Item Name: Baggage Door Opener Installation, Composite

Start Date: 11/14/2011

Required Date: 11/17/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 10.09.27 new issue DD verf:EC
rev.A DD verf:EC

IPP Rev:B 10.12.03 as per dwg

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<u>D3552-19</u> Door Prop		Manufactured	No			105	Each	18.0000	1	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST272		18							
				64492		6							
				69669		12							
<u>D4109-041</u> Doubler-Assembly, Bulkhead		Manufactured	No			105	Each	1.0000	1	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST129		1							
				64359		1							
<u>D4109-043</u> Doubler Assembly		Manufactured	No			105	Each	2.0000	1	2			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST129		2							
				74019		2							
<u>80-004-2-6</u> Insert		Purchased	No			105	Each	99.0000	3	6			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST377		99							
				118177		99							
<u>MS27039C1-05</u> SCREW		Purchased	No			105	Each	235.0000	4	8			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP-A		5							
				107008		5							
				ST293		230							
				106574		30							
				107242		200							

SP 11-11-15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 76429

Parent Item: D407-802-019

Start Date: 11/14/2011

Required Date: 11/17/2011

Parent Item Name: Baggage Door Opener Installation, Composite

Start Qty: 2.00

Required Qty: 2.00

MS27039C1-06

Screw

Purchased No

105 Each 68.0000

[3]

SP

Location

Loc Qty

Loc Code

ST293

68

115768

68

Purchased No

105 Each 3,899.0000

[7]

6x

SP¹⁴

11-11-15

Location

Loc Qty

Loc Code

ST297

3899

114742

3899

Purchased No

105 Each 34.0000

[4]

14x

SP⁸

11-11-15

Location

Loc Qty

Loc Code

ST278

34

115768

34

NAS1836-3-08M

Insert

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Shop Packet Print

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52.4.3 D407-802-017/-018 Passenger Door Opener Kits

Qty -017	Qty -018	Part Number	Description
		D407-802-017	PASSENGER DOOR OPENER KIT, LH
		D407-802-018	PASSENGER DOOR OPENER KIT, RH
1	1	D3552-17	DOOR PROP
1	1	D3622-5	BALL STUD
1		D4108-1	DOOR DOUBLER, LEFT
	1	D4108-3	DOOR DOUBLER, RIGHT
	1	D4108-5	SMALL RIGHT DOOR DOUBLER
	1	D4108-11	TEMPLATE
	1	D4108-047	SILL DOUBLER ASSEMBLY
1		D4108-049	LITTER DOOR FITTING ASSEMBLY
	19	CR3523-4-2	RIVET
21		CR3523-4-3	RIVET
	4	CR3523-4-4	RIVET
2		MS20426AD4-5	RIVET
	2	MS20426AD4-6	RIVET
1	1	MS21073L5	ANCHOR NUT
3		MS21209-F1-15	HELICOIL
3		MS27039C1-06	SCREW
1		MS27039C1-09	SCREW
2	2	MS27039C1-27	SCREW
2	2	NAS1149C0332R	WASHER
2	2	NAS1149C1165R	WASHER
6	6	NAS1149C0532R	WASHER
6	6	NAS1149C0563R	WASHER

52.4.4 D407-802-019 Baggage Door Opener Kit, Composite

Qty -019	Part Number	Description
	D407-802-019	BAGGAGE DOOR OPENER KIT, COMPOSITE
1	D3552-19	DOOR PROP
1	D4109-041	DOUBLER ASSEMBLY, BULKHEAD
1	D4109-043	DOUBLER ASSEMBLY
3	80-004-2-6	INSERT
4	MS27039C1-05	SCREW
3	MS27039C1-06	SCREW
7	NAS1149C0363R	WASHER
4	NAS1836-3-08M	INSERT

